

Date: Thursday, 2/1/2007 2:50:13 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : OUTLET WELDMENT ASSEMBLY
Job Number : 30582	
Estimate Number : 12694	
P.O. Number : <i>N/A</i>	Part Number : D2303
This Issue : 2/1/2007 S.O. No. : <i>N/A</i>	Drawing Number : D2303 REV C
Prsht Rev. : NC	Project Number : <i>N/A</i>
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : C
Previous Run : <i>N/A</i>	Material : <i>N/A</i>
Written By : _____	Due Date : 3/15/2007 Qty: 4 Um: Each
Checked & Approved By : <i>07.02.01</i>	
Comment : Est Rev:A New Issue 07-02-01 JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D22913	Heater Tube 4"
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
 Heater Tube 4"  
 Batch: *830599*

*07.03.13*

4

2.0	D2293	Heater Tube 6"
-----	-------	----------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
 Heater Tube 6" *830620*

*07.03.13*

4

3.0	D2318	Heater Support
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
 Heater Support  
 Batch: *831049*

*07.03.13*

4

4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1  
 1-Weld as per Dwg D2303 USING DT 2303

A/R AL ROD Batch: *M100237*

*07.03.13*

4

5.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

*07.03.15 (4)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes (No) DQA: IP Date: 8/03/30

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTLET WELDMENT ASSEMBLY

Job Number: 30582

Part Number: D2303

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

PD 07-03-15 (4)

7.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting PURCHASING

Issue P/O: 3336

RED Anodize weldment as per Dwg D2303

Ensure Certificate of Conformity is attached

C 207103116 (4)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

P 07/3/2 3 (4)

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

120703-27 (4)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

120703-27 (4)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

1207103130 (4)

Job Completion



120703-30

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



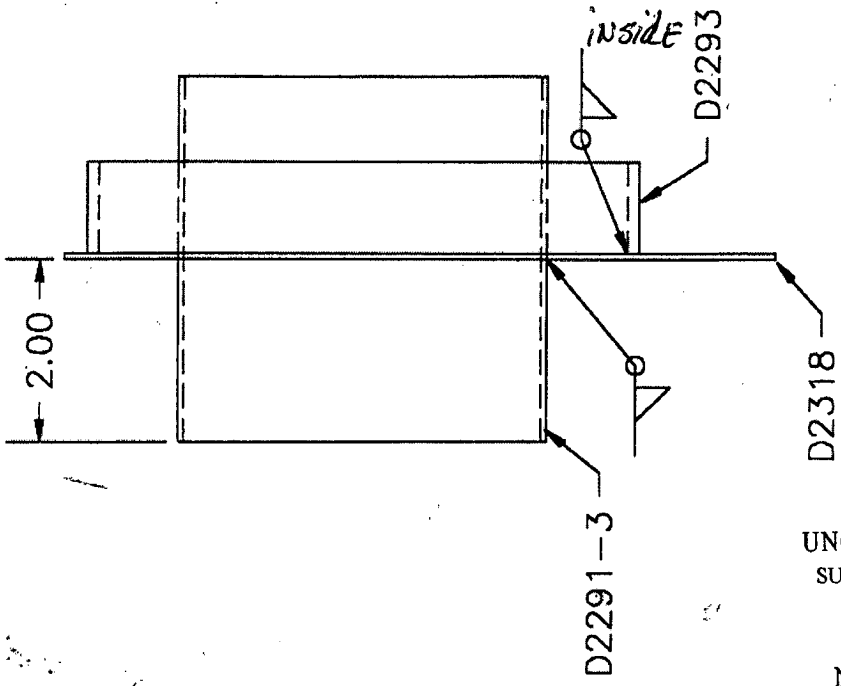
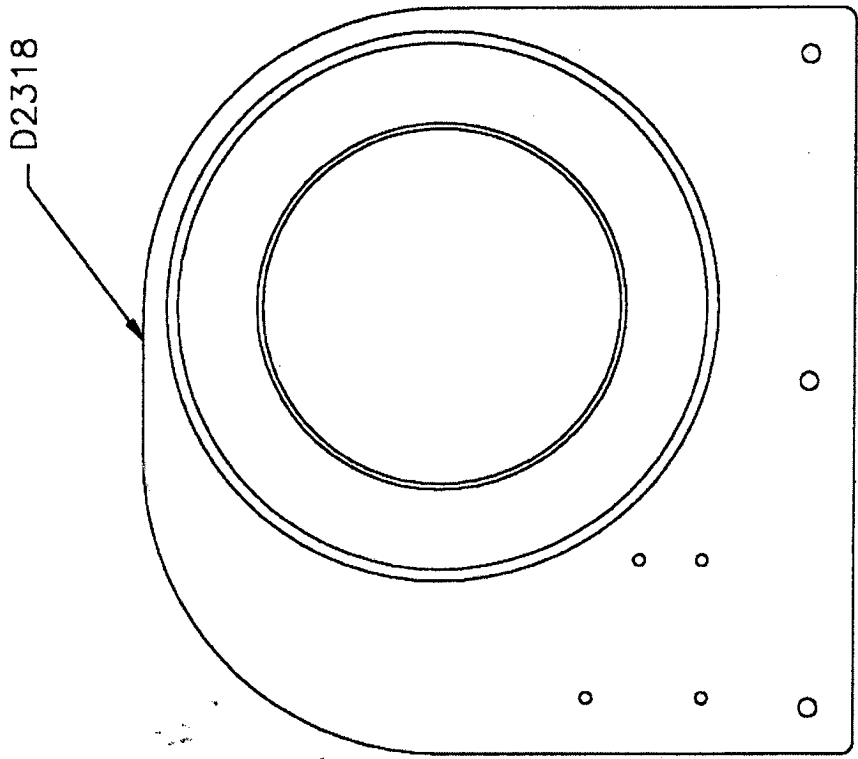
DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2303	REV. C SHEET 1 OF 2
DATE 94.11.02		TITLE OUTLET WELDMENT ASSEMBLY	
C	96.01.26	REMOVED REV FROM PART LIST	

QTY	Part No.	Description
X	D2303	OUTLET WELDMENT ASSEMBLY
1	D2291-3	4" HEATER TUBE
1	D2293	6" HEATER TUBE
1	D2318	HEATER SUPPORT

SHOP COPY  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 30582



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. C
CHECKED	APPROVED	D2303	SHEET 2 OF 2
BW	BW		
DATE	TITLE		
94.11.02	OUTLET WELDMENT ASSEMBLY		
			SCALE



FINISH: ANODIZE

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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 30582

11111

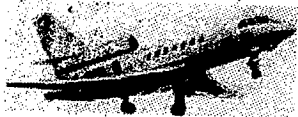
# ANODISATION et PEINTURE TNM INC.

21 chemin de l'Aviation, QC H9R 4Z2  
 Telephone: (514) 429-7777 Fax: (514) 429-5108  
 Certifié ISO 9001-2000 / ISO 9001-2000 certified  
 Certifié NADCAP / NADCAP certified

FACTURE  
 INVOICE

53941

22-Mar-2007



## CLIENT / CUSTOMER:

DART AEROSPACE LTD.  
 1270 ABERDEEN STREET  
 HAWKESBURY, ONTARIO  
 K6A 1K7

PURCHASE ORDER/  
 NO. DE COMMANDE: 00003336

CONDITIONS / TERMS:  
 NET 30 JOURS / NET 30 DAYS

QTY	QTY	QTY	DESCRIPTION	UNIT PRICE	TOTAL
1	4	4	D2302	B30581	\$22.50
2	4	4	D2303	B30582	\$22.50
SUB TOTAL:					\$180.00
TPS/GST:					\$10.80
TVQ/PST:					\$0.00
TOTAL AMOUNT DUE:					\$190.80

No de TPS / GST #: 891559734 RT

No de TVQ / QST #: 1019307154 TQ000

CERTIFICAT DE CONFIRMITE EMIS POUR CHAQUE PROCEDURE  
 CERTIFICATE OF COMPLIANCE ISSUED FOR EACH PROCESS

En cas de perte ou de dommages dû a la la valeur intrinsèque de certaines responsabilité se limitera à deux fois la valeur du traitement des pieces perdues ou endommagées.

Due to the intrinsic value of some parts, we are only liable for loss or damage to twice the invoiced finishing costs.